





heat transfer.

Alvin HEAT BLOCK is a heat absorbing paste which insulates against heat transfer during welding, soldering, brazing or other heat treatment.

The unique heat absorption properties protect closely soldered parts, valve gasketing, thin gauge metal, and other materials which could be damaged during

repair or installation work. HEAT BLOCK is used to protect wire insulation when soldering connections, and to protect plastic drain pipes in close proximity to metal pipes being replaced and soldered. HEAT BLOCK prevents distortion to light gauge metals, protects rubber and plastic components, and protects painted or finished surfaces during adjacent soldering, brazing or welding.

This nontoxic material is applied directly from the container, and either formed around the surface of metal (a pipe, for example), or spread onto the surface to prevent heat damage.

## **Directions:**

Clean surface to which Alvin HEAT BLOCK will be applied, removing all dirt and grease. Apply (directly from the container) a thick layer of HEAT BLOCK, 1/2" to 3/4" thick, completely around the pipe (completely circling the area to be welded or soldered). Press with fingers to eliminate air pockets or voids.

Once repair is complete, remove HEAT BLOCK with a damp rag or running water. HEAT BLOCK should leave no stain or marks. It is harmless to skin, odorless, and is easily removed. HEAT BLOCK is nonflammable and gives off no toxic fumes when exposed to heat. For best results, cover container tightly after each use.

HEAT BLOCK is packaged in 12 oz., 32 oz., gallon, and 5 gallon plastic containers.

## **Applications:**

HEAT BLOCK is used in welding, automotive, HVACR, plumbing and shipyard industries, as well as other specialized industries, to prevent unwanted heat transfer. HEAT BLOCK will:

- Automotive protect painted surfaces, wiring, tubing (plastic & rubber)
  - protect against distortion of thin sheet metal when soldering

Welding

- prevent surface discoloration of welded stainless
- · protect surrounding surfaces from flame
- prevent damage to valves in close proximity to weld area
- prevent spatter from adhering to surrounding surfaces

**Plumbing** 

- protect surrounding surfaces from flame and heat
- protect pipe insulation from flame and heat damage
- protect plastic piping in close proximity to flame being applied to metal piping
- prevent damage to adjoining valves, washers during sweating and soldering

**Shipboard** 

- protect bulkheads when welding and pipe sweating
- protect cable from heat and flame during welding and plumbing repairs
- protect valve gaskets during plumbing repairs



Heat Block effectively absorbs surface heat, protecting adjoining surfaces that may be damaged by welding, soldering or brazing.

Product performance test results: Pipes of various types were subjected to intense flame from a propane torch. The flame was removed from the pipe and the surface temperature was recorded. (Temperatures were taken 2.5 inches from the flamed surface). Results follow:

Pipe / Initial Temp. Galvanized steel pipe (Initial 85°F)	<b>Heat Block</b> Brand C	Protected side: 85°F 88°F	<u>Flame area:</u> <b>600°F</b> 600°F	Unprotected side: 415°F 416°F
Iron pipe	<b>Heat Block</b>	<b>98°F</b>	<b>770°F</b>	<b>280°F</b>
(Initial 82°F)	Brand C	115°F	600°F	275°F
Copper pipe	Heat Block	<b>160°F</b>	<b>410°F</b>	<b>265°F</b>
(Initial 78°F)	Brand C	160°F	360°F	260°F

The results show that in all three tests, Heat Block surpassed the performance of "Brand C".

